



High Precision Electronic Pressure and Vacuum Controllers Accurate to 0.25% of full scale

How It Works

Pressure is controlled by the use of two solenoid valves. One valve functions as inlet control and acts to allow supply media into the system to increase the controlled pressure. The other solenoid valve acts as the exhaust and will decrease the controlled pressure by venting the system to atmosphere. Both solenoid valves operate proportionally to the current supplied by the EPR's electronic control circuit.

The regulated pressure output is measured by a solid state pressure transducer internal to the EPR. This pressure transducer provides a feedback signal to the EPR's electronic control circuit. The control circuit compares the internal sensor feedback signal to the command signal input. Any difference between the two signals causes the appropriate solenoid valve to open, allowing flow in or out of the system. Accurate pressure is maintained by controlling these two valves. See Fig. 1.

PRECISE CONTROL FROM VACUUM UP TO 3000 PSI

The Equilibar EPR Series is a precision electronically controlled pressure and/or vacuum regulator. The EPR controls pressure or vacuum accurately and with high resolution within a closed volume or in a system with low flow rates. The dual valve technology controls pressure with minimal loss of expensive gases.

The EPR Series may be controlled with an analog or a digital command signal, or it can be quickly commanded using the convenient keypad interface.

NOTE: Equilibar offers intrinsically safe/ATEX-rated instruments, but this brochure is not for those insturments. ATEX-rated instruments have specific requirements for power supply and IP rated enclosures. For information, please <u>contact Equilibar</u>.

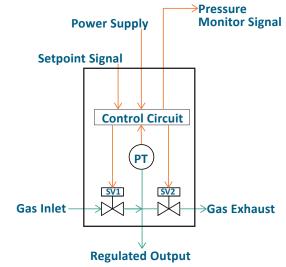


Fig. 1 EPR Diagram

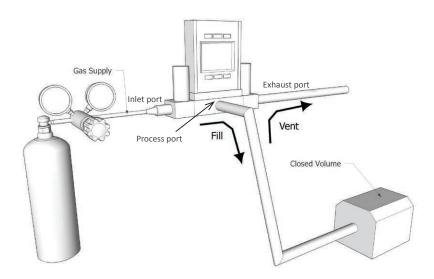
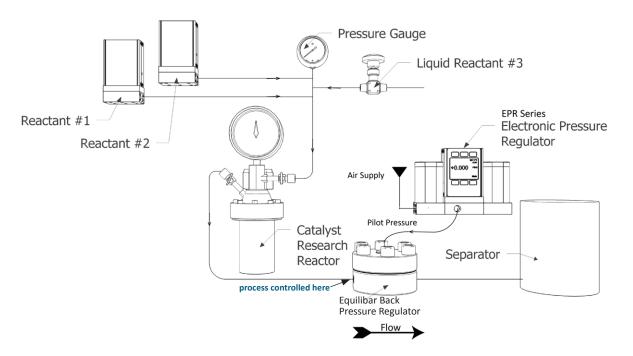


Fig. 2 Typical EPR Plumbing Diagram

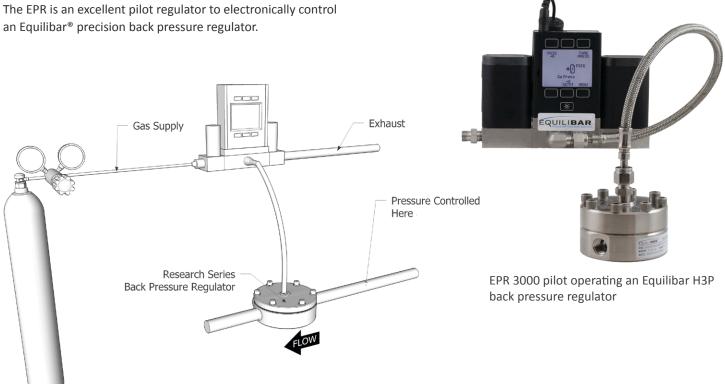
Common Applications

CATALYST RESEARCH REACTOR CONTROL

The EPR pressure controller is designed for static to low-flow applications of inert gas such as nitrogen or air. One common application is to provide a high pressure pilot signal for dome-loaded regulators. In the schematic below, an EPR is used to control the output pressure of a catalyst research reactor. Because both the EPR and the Equilibar[®] back pressure regulator have no significant hysteresis or dead-band, it is possible to precisely control reaction conditions even with highly varying process flow rates.



ELECTRONIC BACK PRESSURE CONTROL



Key Performance Features

- Proportional inlet & outlet valves for maximum stability
- No gas wasted at steady state
- Very high resolution with 0.25% accuracy
- Digital or analog communications
- Direct control from the keypad

General Specifications

| PARAMETER | SPECIFICATION | |
|--|--|--|
| Maximum Pressure | Models to 30inHg; 150 psig; 500 psig; 1000 psig; 3000 ps | |
| Maximum Inlet Pressure | 115% of maximum calibrated range | |
| Full scale pressure accuracy >2"H20 | ± 0.25% | |
| Maximum Flow | 50 SLPM at 3000 PSIG Supply and 1500 PSIG Setpoint | |
| Repeatability | ± 0.08% Full Scale | |
| Zero Shift and Span Shift | 0.02% Full Scale / ^o Celsius | |
| Operating Range / Turndown Ratio | 0.5% to 100% Full Scale / 200:1 Turndown | |
| Excess Pressure | 102.4% FS Controllable | |
| Burst Pressure | 3 X Full Scale | |
| Typical Response Time ¹ | 100 ms (Adjustable) | |
| Warm-up Time | < 1 Second | |
| ¹ Volumes, feed pressures, exhaust pressures and line sizing will determine the limits of response times. | | |

| OPERATING CONDITIONS | SPECIFICATION | |
|---|---|--|
| Gas Compatibility | Compatible with all non-corrosive gases | |
| Operating Temperature | -10 to +50 ⁰Celsius | |
| Mounting Altitude Sensitivity | None | |
| Valve Type | Normally Closed | |
| Ingress Protection | IP40 | |
| Wetted Materials | 302 & 303 Stainless Steel, Viton®, Silicone RTV, Brass, 400 Series Stainless Steel, Silicon, Glass. | |
| Viton [®] is a registered trademark of DuPont. | | |

| COMMUNICATION / POWER | SPECIFICATION | |
|--|--|--|
| Monochrome LCD or Color TFT Display with integrated touchpad | Controls Input / Displays Pressure | |
| Digital Input / Output Signal ¹ Options | RS-232 Serial / RS-485 Serial / ModBus | |
| Analog Input / Output Signal ² Options | 4-20 mA or 0-5 Vdc | |
| Optional Secondary Analog Input/Output Signal ² | 4-20 mA or 0-5 Vdc | |
| Electrical Connection | 8 Pin Mini-DIN | |
| Supply Voltage | 24 - 30 Vdc | |
| Supply Current | 0.250 Amp | |
| ¹ The Digital Output Signal communicates Pressure ² The Analog Output Signal and Optional Secondary Analog Output Signal communicate Pressure | | |

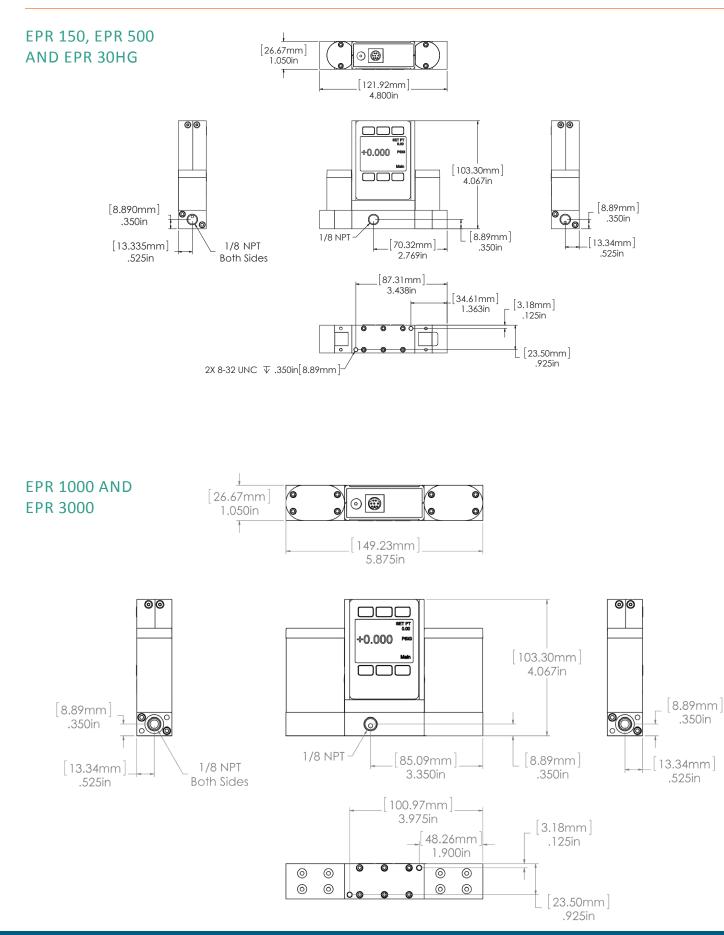
| MECHANICAL SPECIFICATIONS | MECHANICAL DIMENSIONS | PROCESS CONNECTIONS |
|-------------------------------|-----------------------|---------------------|
| EPR 30Hg, EPR 150 and EPR 500 | 4.1"H x 4.8"W x 1.1"D | 1/8" NPT Female |
| EPR 1000 and EPR 3000 | 4.1″H x 5.9″W x 1.1″D | 1/8" NPT Female |

Ordering Information

| EXAMPLE PART NUMBER | EPR | 1000 | E |
|---------------------|-----|------|---|
| Your Part Number: | EPR | | |
| | | 1 | 2 |

| 1 | PRESSURE RANGE | |
|-------|-------------------------------|--|
| 30Hg | 0 - 30 inHg Vacuum / 760 Torr | |
| 150 | 0 - 150 psig / 10 bar(g) | |
| 500 | 0 - 500 psi / 34.5 bar(g) | |
| 1000 | 0- 1000 psi / 69 bar(g) | |
| 3000 | 0 - 3000 psi / 206 bar(g) | |
| 2 | COMMAND SIGNAL | |
| blank | 4 to 20 mA (standard) | |
| Е | 0 to 5 Vdc (option) | |

EPR Series Dimensional Drawings

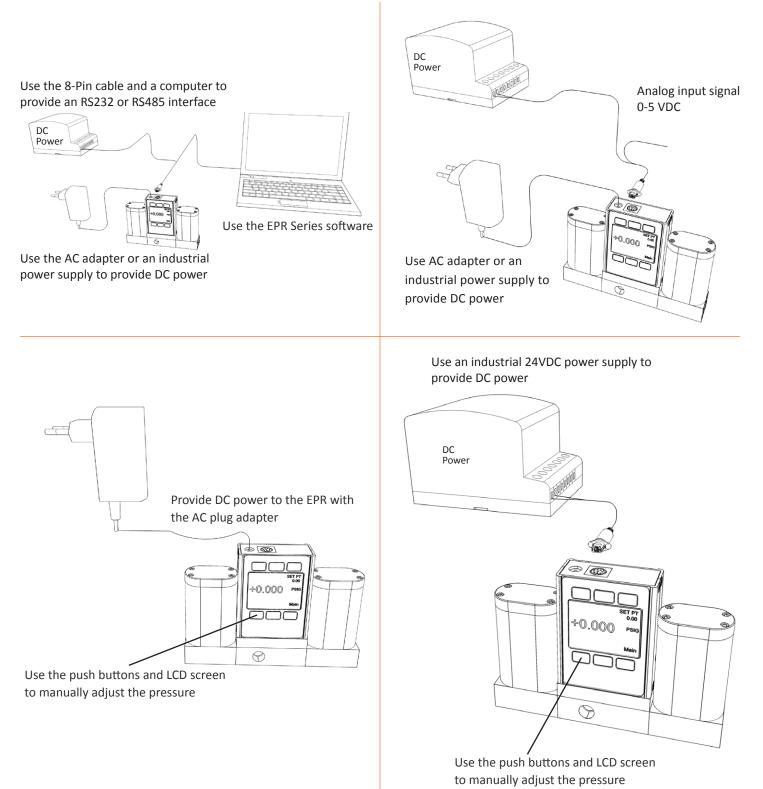


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Power & Control Options

CONVENIENT COMMUNICATION & CONNECTIONS

The EPR Series controller can be quickly commanded using the convenient keypad interface. The EPR can be automated through either the analog interface or by use of a Serial (RS-232 or RS-485) connection. Power supply for the unit (12-30 VDC) can be provided through an included power brick, or provided through the 8 pin DIN connector.



About Equilibar

Equilibar provides innovative and robust pressure control technology for researchers and engineers worldwide. We are proud to design, manufacture, and test our patented back pressure regulators in our factory overlooking the Blue Ridge Mountains near Asheville, NC.

APPLICATION ENGINEERING-WHAT SETS US APART

Unlike mass-market regulator distributors, we focus on working with you, the scientist or engineer with a complex pressure control scenario.

Our application engineers work collaboratively with clients to identify the optimal model, trim, and diaphragm for each application's unique challenges. No matter where you are on the globe, you can stay in close contact with your engineer by email, telephone, videoconferencing, or fax.

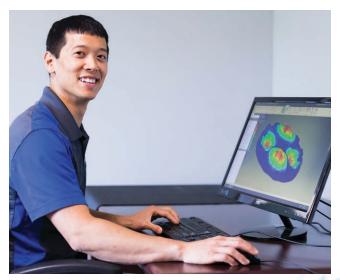
After installation, your application engineer will support you with start-up information and fine-tuning as needed.



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Each application is reviewed by our engineering team to ensure quality performance of our products.



Our engineers offer custom designed solutions for the most difficult pressure control challenges. Feel free to contact us to discuss your situation.



Made in the USA

Equilibar's quality system is **ISO 9001:2015** certified.